



MSD

DIRECT OPERATED SEQUENCE VALVE

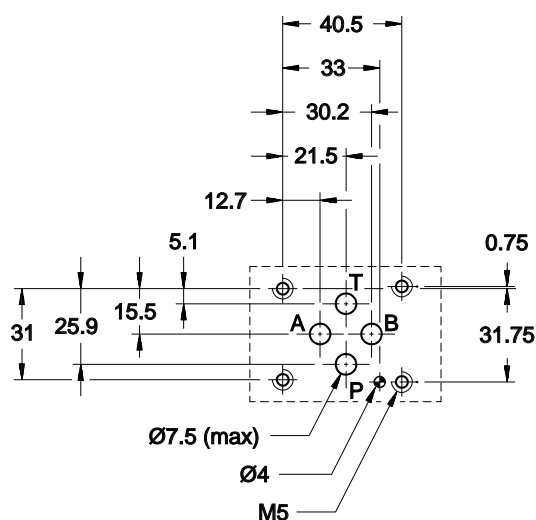
SERIES 50

MODULAR VERSION ISO 4401-03

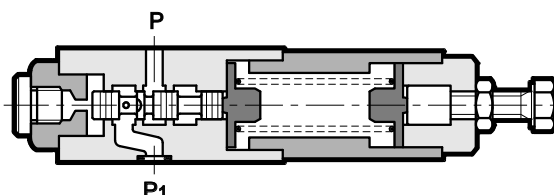
p max **350** bar
Q max (see table of performances)

MOUNTING INTERFACE

ISO 4401-03-02-0-05
(CETOP 4.2-4-03-350)



OPERATING PRINCIPLE



- The MSD valve is a direct operated sequence valve of the spool type and is used to control two or more actuators in succession.

At rest position, it is normally closed and the spool is subject to pressure in line P1 on one side and to the adjustment screw on the other side. When the pressure in line P1 reaches the set value of the screw, the valve opens and allows passage of the fluid in the pressure line of the main circuit.

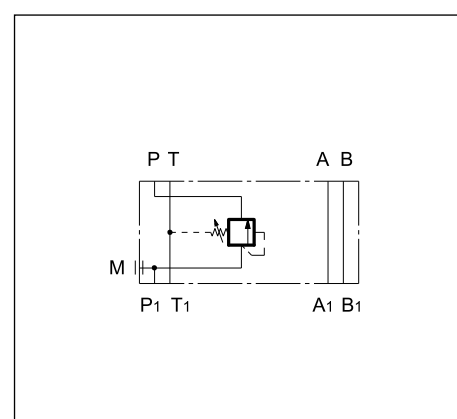
The valve stays open until the pressure in the circuit drops below the calibrated value set by the spring.

- It is made as a modular version with ports according to the ISO 4401 standards and can be assembled quickly without the use of pipes under the ISO 4401-03 directional solenoid valves.
- It is normally supplied with a hexagonal head adjustment screw. Upon request, it can be equipped with a SICBLOC adjustment knob with micrometric indication and automatic locking.

PERFORMANCES (measured with mineral oil of viscosity 36cSt at 50°C)

Maximum operating pressure	bar	350
maximum pressure on port T		10
Maximum flow rate in the controlled lines	l/min	50
Maximum flow rate in the free lines		75
Ambient temperature range	°C	-20 / +60
Fluid temperature range	°C	-20 / +80
Fluid viscosity range	cSt	10 ÷ 400
Fluid contamination degree	According to ISO 4406:1999 class 20/18/15	
Recommended viscosity	cSt	25
Mass	kg	1,4

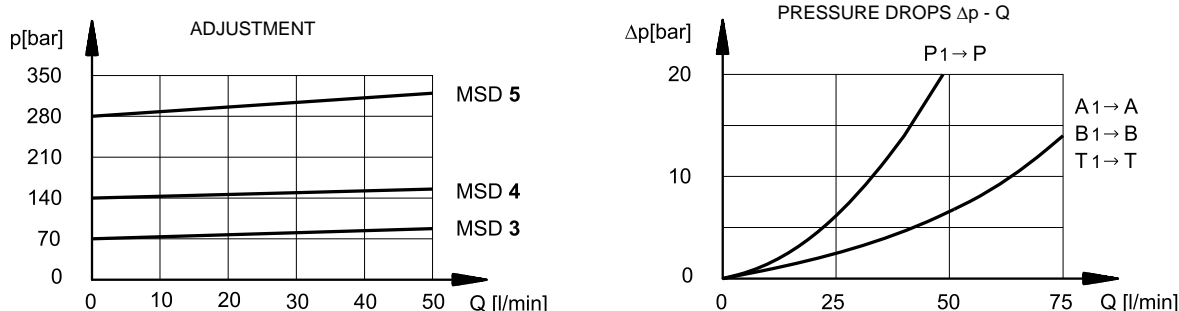
HYDRAULIC SYMBOLS



1 - IDENTIFICATION CODE

	M	S	D		/		/	50	/	
ISO 4401-03 size Modular version										
Direct operated sequence valve										
Pressure adjustment range: 3 = 10 ÷ 70 bar 4 = 30 ÷ 140 bar 5 = 50 ÷ 280 bar										
										Seals: omit for mineral oils V = viton for special fluids
										Series No. (the overall and mounting dimensions remain unchanged from 50 to 59)
										M = adjustment with SICBLOC knob (omit for adjustment with hexagonal head screw)

2 - CHARACTERISTIC CURVES (values obtained with viscosity of 36 cSt at 50°C)



3 - HYDRAULIC FLUIDS

Use mineral oil-based hydraulic fluids HL or HM type, according to ISO 6743-4. For these fluids, use NBR seals. For fluids HFDR type (phosphate esters) use FPM seals (code V). For the use of other kinds of fluid such as HFA, HFB, HFC, please consult our technical department.

Using fluids at temperatures higher than 80 °C causes a faster degradation of the fluid and of the seals characteristics. The fluid must be preserved in its physical and chemical characteristics.

4 - OVERALL AND MOUNTING DIMENSIONS

dimensions in mm

1	Mounting surface with sealing rings: 4 OR type 2037 (9.25x1.78) 90 Shore
2	Hexagonal head adjustment screw. Spanner 17 Rotate clockwise to increase pressure.
3	Pressure gauge port 1/4" BSP
4	SICBLOC knob. To operate, push and rotate at the same time.