

A51 - Non-magnetic



A52 - Magnetic

AIR CYLINDER

Series A51, A52

Cat No A51, A52 - 01 - 01

AIR CYLINDERS Double Acting (Ø8 & Ø10 mm)

As per ISO 6432 / CETOP RP52P standards

Features

- ☐ Elastomer cushioning at both ends
- ☐ Wide varieties of mountings
- ☐ Low friction
- ☐ Long life



Technical Specifications

Cylinder bore Ø (mm)	8	10
Standard strokes* (mm)	10 25 40 50 80 100	
Medium	Compressed air - filtered - lubricated	
Working pressure	0.5 to 10 bar	
Ambient temperature	-10° to +60° C	
Medium temperature	+5° to +50° C	
Materials of construction	Aluminium, Brass, Nitrile, Polyurethane, Steel	
Mountings	Front foot mounting, Double foot mounting, Front flange, Rear flange, Front trunnion, Rear trunnion	
Accessories	Clevis foot bracket Rod end fork	

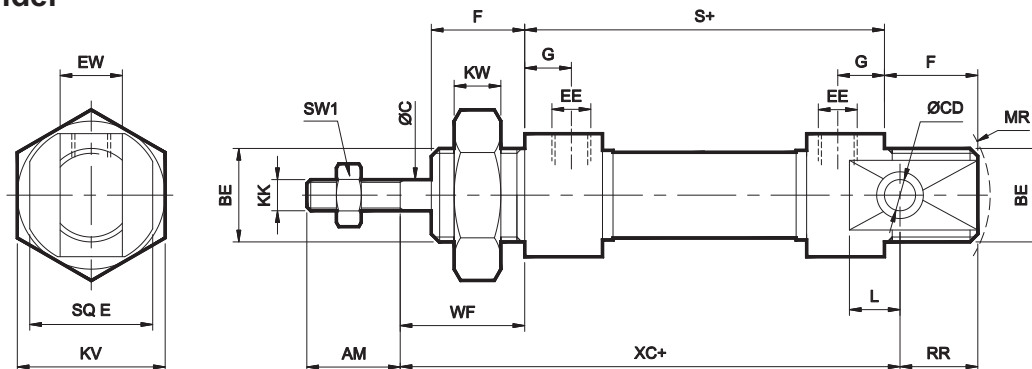
* For Non standard or longer stroke cylinders, contact your regional dealer or **JANATICS**

Output force (force in N : 1N = 0.1 kgf)

Cylinder bore Ø (in mm)	Rod Ø (in mm)		Working pressure in bar								
			2	3	4	5	6	7	8	9	10
8	4	Extend	9	13	18	22	27	31	36	40	45
		Retract	6	10	13	16	20	23	27	30	33
10	4	Extend	14	21	28	35	42	49	56	63	70
		Retract	11	17	23	29	35	41	47	53	59

(Above values have been worked out taking frictional loss into consideration)

Basic cylinder



+ Add stroke

Cylinder bore Ø	MR	BE	F	CD H9	RR	L	G	EE	S ±0.5	KW	C	SW1	KK	AM	WF ±1.2	XC ±1	EW d13	KV	SQ E	D	Stroke tol	
																					10 - 100	125 - 300
8	12	M12 x 1.25	12	4	10	6.5	6	M5 x 0.8	46	6	4	7	M4 x 0.7	12	16	64	8	19	16	9	+ 1.5 + 0	+ 2.5 + 0
10	12	M12 x 1.25	12	4	10	6.5	6	M5 x 0.8	46	6	4	7	M4 x 0.7	12	16	64	8	19	16	11		

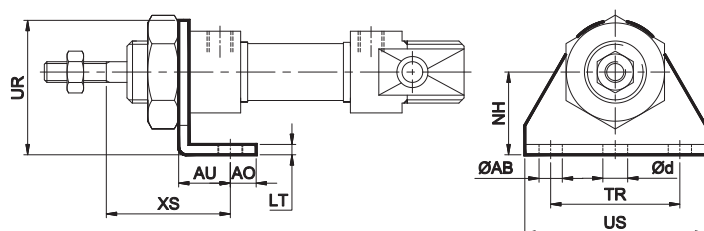
AIR CYLINDER

Series A51, A52

Cat No A51, A52 - 01 - 01

MOUNTINGS FOR AIR CYLINDER Series A51, A52

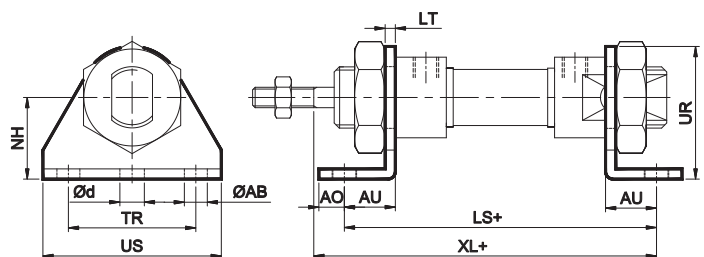
Front Foot Mounting



Cylinder bore Ø	LT	AU	AO	d*	XS ±1.4	NH ±0.3	TR Js14	US	AB H13	UR	Ordering No.
8	2	10	5	3.8	24	16	25	35	4.5	26	ML012
10	2	10	5	3.8	24	16	25	35	4.5	26	ML012

* Suitable for reaming

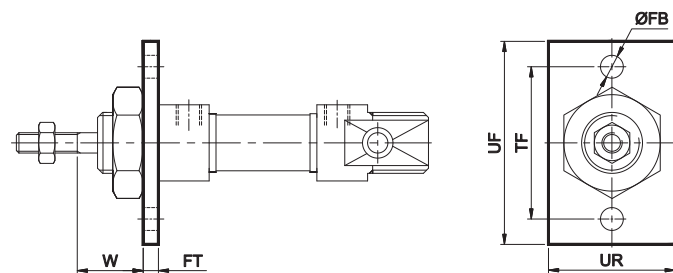
Double Foot Mounting



+ Add stroke												
Cylinder bore Ø	UR	AB H13	TR Js14	NH ±0.3	AO	AU	d*	LT	US	LS ±0.7	XL ±1.2	Ordering No.
8	26	4.5	25	16	5	10	3.8	2	35	66	72	MS012
10	26	4.5	25	16	5	10	3.8	2	35	66	72	MS012

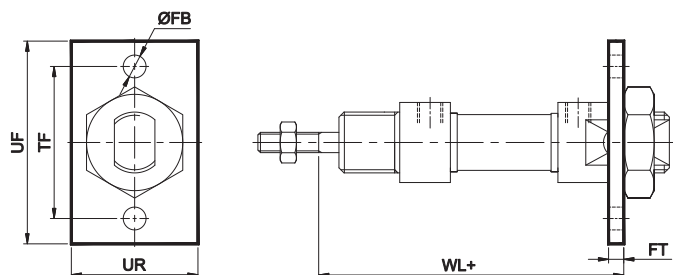
* Suitable for reaming

Front flange



Cylinder bore Ø	TF Js14	UF	UR	FB H13	FT	W ±1.4	Ordering No.
8	30	40	25	4.5	3	13	MF012
10	30	40	25	4.5	3	13	MF012

Rear flange



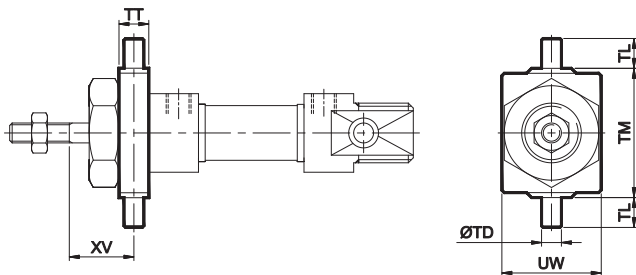
+ Add stroke							
Cylinder bore Ø	TF Js14	UF	UR	FB H13	FT	WL ±1.2	Ordering No.
8	30	40	25	4.5	3	65	MF012
10	30	40	25	4.5	3	65	MF012

AIR CYLINDER

Series A51, A52

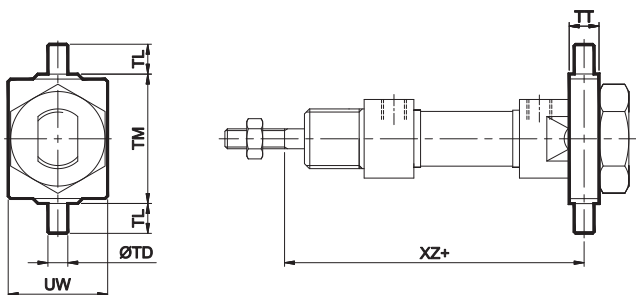
Cat No A51, A52 - 01 - 01

Front trunnion



Cylinder bore Ø	TM h14	UW	TD e9	TT	XV ±1.4	TL h14	Ordering No.
8	26	20	4	6	13	6	MT012
10	26	20	4	6	13	6	MT012

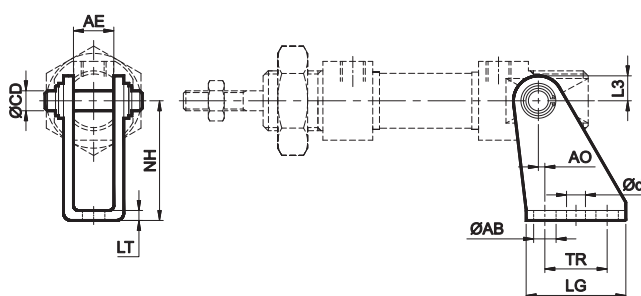
Rear trunnion



+ Add stroke							
Cylinder bore Ø	TM h14	UW	TD e9	TT	XZ ±1.2	TL h14	Ordering No.
8	26	20	4	6	65	6	MT012
10	26	20	4	6	65	6	MT012

ACCESSORIES FOR AIR CYLINDER Series A51, A52

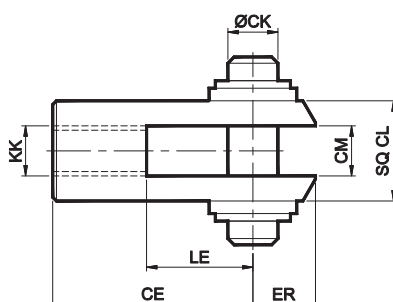
Clevis foot bracket



Cylinder bore Ø	AE	AB H13	LT	NH	L3	CD e8	d*	TR Js14	LG	AO	Ordering no.
8	8.1	4.5	2	24	5	4	3.8	12.5	20	1.3	AA012
10	8.1	4.5	2	24	5	4	3.8	12.5	20	1.3	AA012

* Suitable for reaming

Rod end Fork (ISO 8140)



Cylinder bore Ø	KK	LE min	CM B12	CE	CK e8	CL max	ER	Ordering no.
8	M4 x 0.7	8	4	16	4	8	6.5	AF004
10	M4 x 0.7	8	4	16	4	8	6.5	AF004

AIR CYLINDER

Series A51, A52

Cat No A51, A52 - 01 - 01

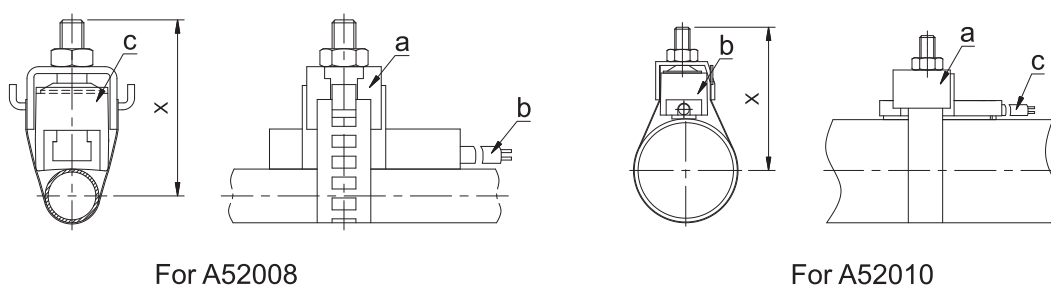
ACCESSORIES FOR MAGNETIC CYLINDERS Series A52

REED SWITCH



Function

The reed switch and clamping kit assembly is mounted on the Air cylinder (Series A52), for proximity sensing. The piston of the cylinder is equipped with a permanent magnet which activates the reed switch on approaching it. The reed switch closes the circuit giving an electrical signal, which could be used further as required. The accuracy of the sensing distance depends on the speed of operation of the piston.



For A52008

For A52010

Cylinder bore Ø	Ordering no. for Clamp (a)	Ordering no. for Reed switch Adapter (b)	Ordering no. for Reed switch (c)	Ordering no. for (a+b+c)	X
08	810011	A1M01	*	@	29.5
10	810000	A1M02			

* For Reed switch refer Series AM4 (Page no. 1a.1.1)

How to order @

AM70	08	—	0	—	FL-04
	Cylinder bore Ø		Switch type		End connection
	08 - Ø8		0 (Reed switch 2 wire type)		FL-04 (Flying lead with 2 meter cable length)
	10 - Ø10		1 (Reed switch 3 wire type)		QD-02 (Quick disconnector with 300mm cable length)
			2 (Solid state type, Current sourcing - PNP)		
			3 (Solid state type, Current sinking - NPN)		

AIR CYLINDER

Series A51, A52

Cat No A51, A52 - 01 - 01

How to order

A		51		010		050		D	
Model		Bore Ø (mm)		Stroke (mm)		Mountings			
51	Standard cylinder	008	- Ø8	010	- 10	O	- Basic		
52	Magnetic cylinder	010	- Ø10	025	- 25	L	- Front Foot Mounting		
				040	- 40	D	- Double Foot Mounting		
				050	- 50	F	- Front Flange		
				080	- 80	R	- Rear Flange		
				100	- 100	M	- Front Trunnion		
						N	- Rear Trunnion		

Example:

Ordering no. for standard cylinder with 10 dia bore, 50 mm stroke with Double foot mounting : **A51 010 050 D**

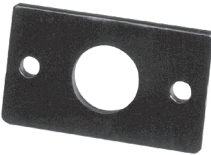
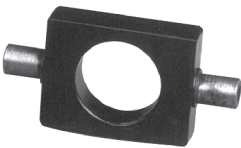
Note:

If ordered as 10 dia, 50 mm stroke cylinder, Basic cylinder **A51 010 050 O** will be supplied.

For repeat order when the details are taken from cylinder nameplate, mention the mounting style separately.

For ordering **Accessories**: mention part numbers in corresponding tables.

For ordering individual **Mounting** kits (If needed separately): mention the ordering numbers as below

Bore dia	Front Foot Mounting	Double Foot Mounting	Flange (Front & Rear)	Trunion (Front & Rear)
				
008	ML012	MS012	MF012	MT012
010	ML012	MS012	MF012	MT012

For your special requirements of cylinders or for further informations contact your regional dealer or **JANATICS**

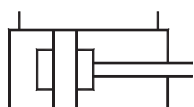
Air Cylinders

Series A51 - Double Acting cylinder (Non Magnetic)

Series A52 - Double Acting cylinder (Magnetic)



- ☐ Conforms to ISO 6432 / CETOP RP52P standards
- ☐ Double Acting Cylinders
- ☐ Sizes - $\varnothing 8$, $\varnothing 10$, $\varnothing 12$, $\varnothing 16$, $\varnothing 20$, $\varnothing 25$
- ☐ Standard mountings
- ☐ Accessories



A51 - Non-magnetic



A52 - Magnetic

AIR CYLINDER

Series A51, A52

Cat No A51 - 03

AIR CYLINDERS Double Acting (Ø12 - 25 mm)

As per ISO 6432 / CETOP RP52P standards

Features

- ☐ Elastomer cushioning at both ends
- ☐ Wide varieties of mountings
- ☐ Low friction
- ☐ Long life



Technical Specifications

Cylinder bore Ø (mm)	12	16	20	25
Standard strokes * (mm)	10 25 40 50 80 100 125 160 200 250 300			
Medium	Compressed air - filtered - lubricated			
Working pressure	0.5 - 10 bar			
Ambient temperature	-10° to +60° C			
Medium temperature	+5° to +50° C			
Materials of construction	Aluminium, Brass, Nitrile, Polyurethane, Steel, Acetal			
Mountings	Front foot mounting, Double foot mounting, Front flange, Rear flange, Front trunnion, Rear trunnion			
Accessories	Clevis foot bracket, Trunnion bracket, Rod end fork, Rod end aligner			

* For Non standard or longer stroke cylinders, contact your regional dealer or **JANATICS**

Output force (force in N : 1N = 0.1 kgf)

Cylinder bore Ø (in mm)	Rod Ø (in mm)		Working pressure in bar								
			2	3	4	5	6	7	8	9	10
12	6	Extend	20	30	40	50	60	70	80	90	100
		Retract	15	22	30	38	46	53	61	68	76
16	6	Extend	36	54	72	90	108	126	144	162	180
		Retract	31	46	62	78	94	108	124	140	156
20	8	Extend	56	84	112	140	169	196	224	254	282
		Retract	47	71	95	118	142	166	189	214	237
25	10	Extend	88	132	176	220	264	308	352	396	440
		Retract	74	111	148	185	222	260	296	334	371

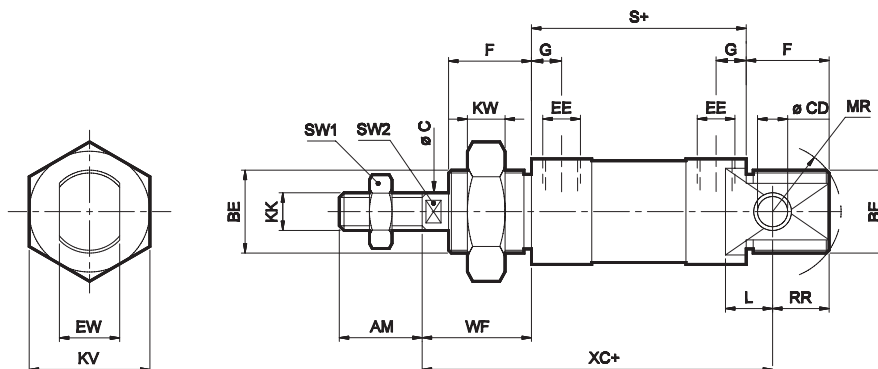
(Above values have been worked out taking frictional loss into consideration)

AIR CYLINDER

Series A51, A52

Cat No A51 - 03

Basic cylinder

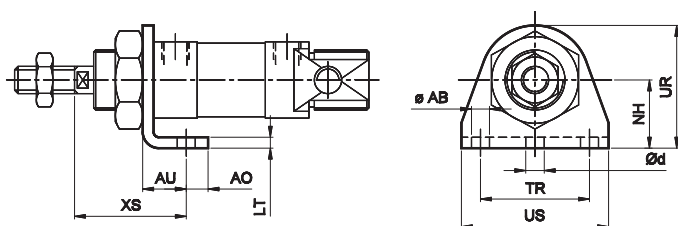


+ Add stroke

Cylinder bore ϕ	MR	BE	F	CD H9	RR	L	G	EE	S	KW	C	SW1	SW2	KK	AM	WF ± 1.2	XC ± 1	EW d13	KV	Stroke tol	
																				10 - 100	Above 100
12	17	M16x1.5	17	6	15	9	6	M5x0.8	$51^{+0.5}$	8	6	10	5	M6x1	16	22	75	12	24	$+1.5$ $+0$	$+2.5$ $+0$
16	17	M16x1.5	17	6	15	9	6	M5x0.8	$58^{+0.5}$	8	6	10	5	M6x1	16	22	82	12	24		
20	20	M22x1.5	20	8	16	12	8	G1/8	$67^{+0.7}$	10	8	13	7	M8x1.25	20	24	95	16	32		
25	21	M22x1.5	22	8	17	12	8	G1/8	$71^{+0.7}$	10	10	17	9	M10x1.25	22	28	104	16	32		

MOUNTINGS FOR AIR CYLINDER Series A51

Front Foot Mounting

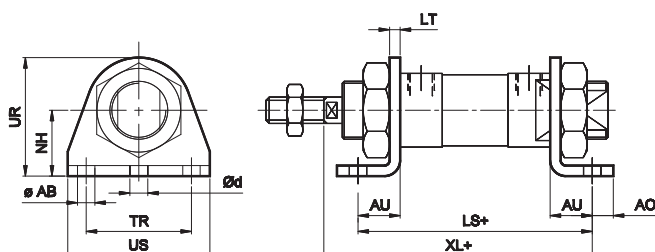


+ Add stroke

Cylinder bore ϕ	LT	AU	AO	d*	XS ± 1.4	NH ± 0.3	TR Js14	US	AB H13	UR	Ordering no.
12	2	12	6	4.8	32	20	32	42	5.5	33	ML016
16	2	12	6	4.8	32	20	32	42	5.5	33	ML016
20	4	16	8	5.8	36	25	40	54	6.6	45	ML022
25	4	16	8	5.8	40	25	40	54	6.6	45	ML022

* Suitable for reaming

Double Foot Mounting



+ Add stroke

Cylinder bore ϕ	UR	AB H13	TR Js14	NH ± 0.3	AO	AU	d*	LT	US	LS ± 0.7	XL ± 1	Ordering no.
12	33	5.5	32	20	6	12	4.8	2	42	$75^{+0.7}$	85	MS016
16	33	5.5	32	20	6	12	4.8	2	42	$82^{+0.7}$	92	MS016
20	45	6.6	40	25	8	16	5.8	4	54	$99^{+0.9}$	107	MS022
25	45	6.6	40	25	8	16	5.8	4	54	$103^{+0.9}$	115	MS022

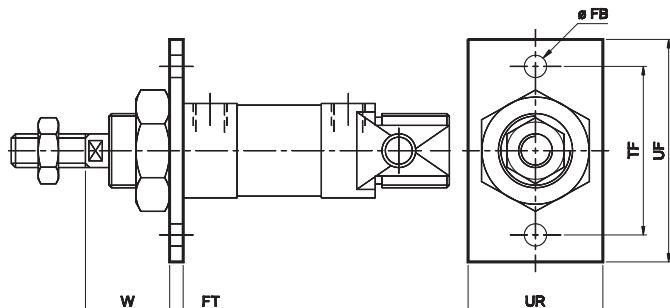
* Suitable for reaming

AIR CYLINDER

Series A51, A52

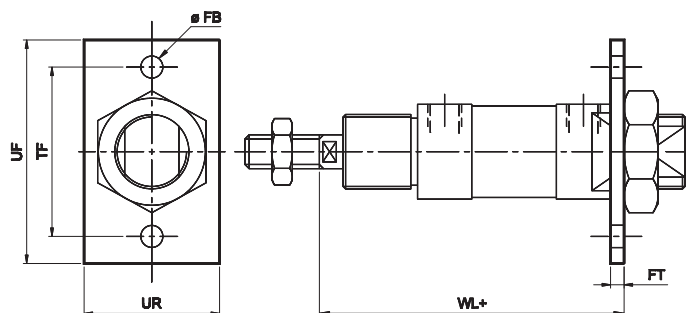
Cat No A51 - 03

Front flange



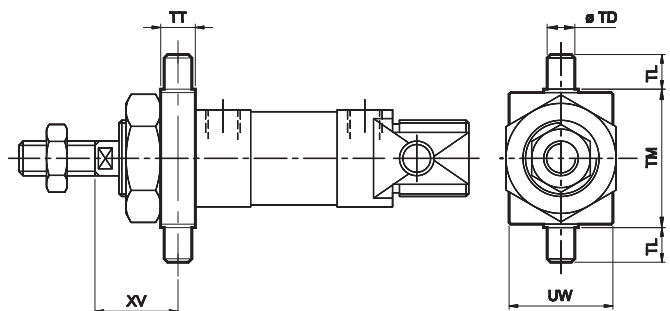
Cylinder bore Ø	TF Js14	UF	UR	FB H13	FT	W ±1.4	Ordering no.
12	40	50	30	5.5	4	18	MF016
16	40	50	30	5.5	4	18	MF016
20	50	66	40	6.6	5	19	MF022
25	50	66	40	6.6	5	23	MF022

Rear flange



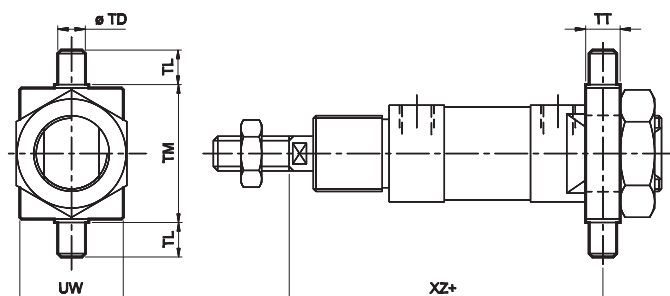
+ Add stroke							
Cylinder bore Ø	TF Js14	UF	UR	FB H13	FT	WL ±1.2	Ordering no.
12	40	50	30	5.5	4	77	MF016
16	40	50	30	5.5	4	84	MF016
20	50	66	40	6.6	5	96	MF022
25	50	66	40	6.6	5	104	MF022

Front trunnion



Cylinder bore Ø	TM h14	UW	TD e9	TT	XV ±1.4	TL h14	Ordering no.
12	30	25	6	8	18	10	MT016
16	30	25	6	8	18	10	MT016
20	40	30	8	10	19	10	MT022
25	40	30	8	10	23	10	MT022

Rear trunnion



+ Add stroke							
Cylinder bore Ø	TM h14	UW	TD e9	TT	XZ ±1.2	TL h14	Ordering no.
12	30	25	6	8	77	10	MT016
16	30	25	6	8	84	10	MT016
20	40	30	8	10	96	10	MT022
25	40	30	8	10	104	10	MT022

For trunnion brackets see "Accessories"

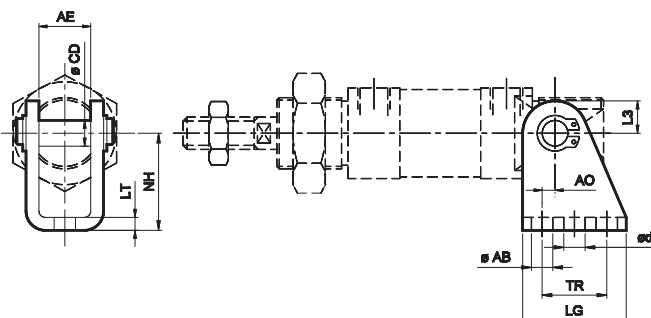
AIR CYLINDER

Series A51, A52

Cat No A51 - 03

Accessories for Air Cylinder series A51, A52

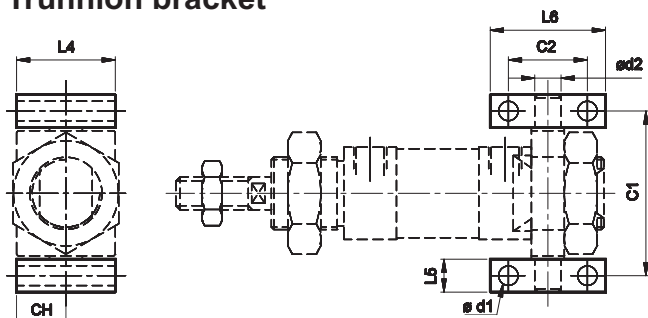
Clevis foot bracket (CETOP - RP 107 P)



Cylinder bore Ø	AE	AB H13	LT	NH	L3	CD e8	d*	TR Js14	LG	AO	Ordering no.
12	12.1	5.5	2	27	7	6	3.8	15	25	2	AA016
16	12.1	5.5	2	27	7	6	3.8	15	25	2	AA016
20	16.1	6.6	4	30	10	8	4.8	20	32	4	AA022
25	16.1	6.6	4	30	10	8	4.8	20	32	4	AA022

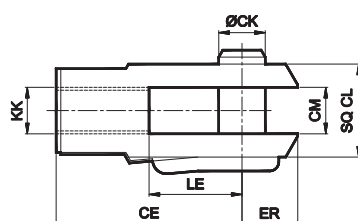
* Suitable for reaming

Trunnion bracket



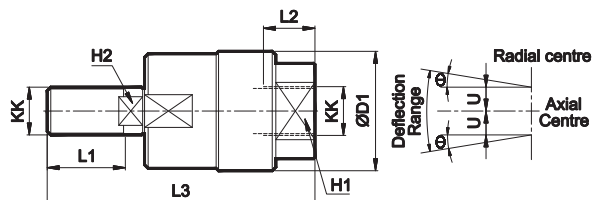
Cylinder bore Ø	C1	C2 Js14	d1 H13	L4	L5	L6	CH	d2 H9	Ordering no.
12	38	20	4.3	25	8	30	16	6	AT016
16	38	20	4.3	25	8	30	16	6	AT016
20	50	24	6.6	30	10	35	20	8	AT022
25	50	24	6.6	30	10	35	20	8	AT022

Rod end Fork (ISO 8140)



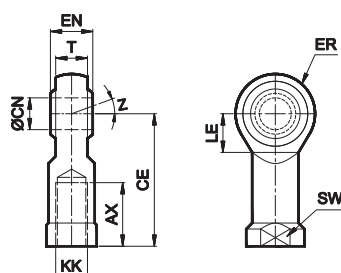
Cylinder bore Ø	KK	LE	CM B12	CE	CK f8	CL	ER	Ordering no.
12	M6X1	12	6	24	6	12	9.5	AF006
16	M6X1	12	6	24	6	12	9.5	AF006
20	M8X1.25	16	8	32	8	16	13	AF008
25	M10X1.25	20	10	40	10	20	16	AF010

Rod end Aligner



Cylinder bore Ø	KK	L1	L2	L3	D1	H1	H2	±θ°	U	Ordering no.
12 / 16	M6X1	12	8	38	18	10	4	5	0.75	AR006
20	M8X1.25	15	10	48	20	12	7	5	0.75	AR008
25	M10X1.25	20	14	65	28	17	8	5	0.75	AR010

Rod end spherical eye



Cylinder bore Ø	KK	CN H9	T	EN h12	CE	LE min	ER max	AX	SW h13	Z	Ordering no.
12 / 16	M6X1	6	6.75	9	30	11	10	12	11	13°	AP006
20	M8X1.25	8	9	12	36	13	12	16	13/14		AP008
25	M10X1.25	10	10.5	14	43	15	14	20	17		AP010

AIR CYLINDER

Series A51, A52

Cat No A51 - 03

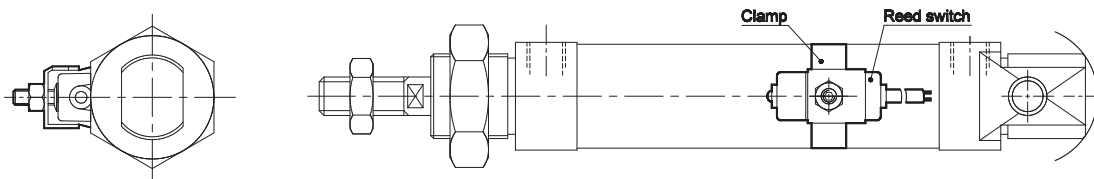
ACCESSORIES FOR MAGNETIC CYLINDERS Series A52, A55

REED SWITCH



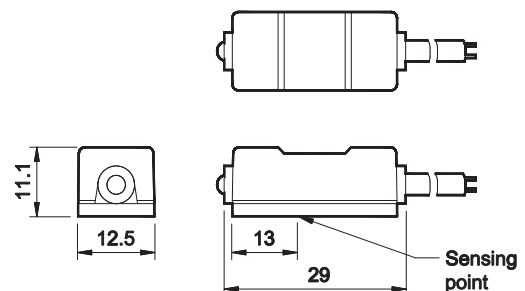
Function

The reed switch and clamping kit assembly is mounted on the Air cylinder (Series A52, A55), for proximity sensing. The piston of the cylinder is equipped with a permanent magnet which activates the reed switch on approaching it. The reed switch closes the circuit giving an electrical signal, which could be used further as required. The accuracy of the sensing distance depends on the speed of operation of the piston.

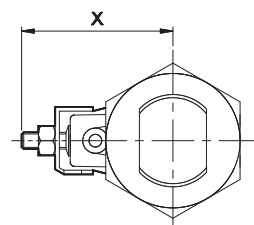


Technical Specifications - Reed Switch

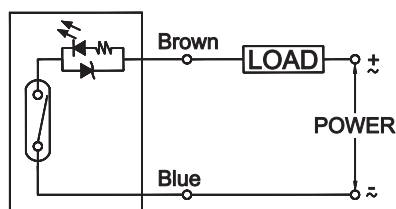
Model	880006
Operating voltage	DC / AC 5 - 240V
Switching current	100mA max
Switch rating	10 W max
Voltage drop	3.5V max.
Response time	On + off <1ms
Switching logic	SPST, Normally open
Operating temperature	-10° to +70° C
Shock	30 G
Vibration	9 G
Protection circuit	None
Type of protection	IEC 529, IP67
Colour of LED	Green
Cable	Ø4, 2C, 2meter



Bore Dia	X	Ordering no. for Clamp (a)	Ordering no. for Reed Switch (b)	Ordering no. (a+b)
12	32	810000	880006	AM1012
16	34	810001		AM1016
20	36	810002		AM1020
25	38	810003		AM1025



Circuit and connect diagram



AIR CYLINDER

Series A51, A52

Cat No A51 - 03

How to order

A		51		016		050		D	
		Model		Bore Ø (mm)		Stroke (mm)		Mountings	
51		Standard cylinder		012	- Ø 12	010	- 10	O	- Basic
52		Magnetic cylinder		016	- Ø 16	025	- 25	L	- Front Foot Mounting
				020	- Ø 20	040	- 40	D	- Double Foot Mounting
				025	- Ø 25	050	- 50	F	- Front Flange
						080	- 80	R	- Rear Flange
						100	- 100	M	- Front Trunnion
						125	- 125	N	- Rear Trunnion
						160	- 160		
						200	- 200		
						250	- 250		
						300	- 300		

Example:

Ordering no. for standard cylinder with 16 dia bore, 50 mm stroke with Double foot mounting : **A51 016 050 D**

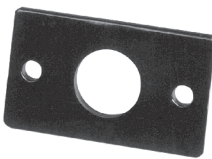
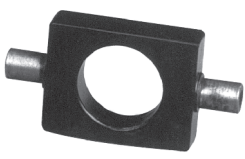
Note:

If ordered as 16 dia, 50 mm stroke cylinder, Basic cylinder **A51 016 050 O** will be supplied.

For repeat order when the details are taken from cylinder nameplate, mention the mounting style separately.

For ordering **Accessories**: mention part numbers in corresponding tables.

For ordering individual **Mounting** kits (If needed separately): mention the ordering numbers as below

Cylinder bore Ø	Front Foot mounting	Double Foot mounting	Flange (Front or Rear)	Trunnion (Front or Rear)
				
12	ML016	MS016	MF016	MT016
16	ML016	MS016	MF016	MT016
20	ML022	MS022	MF022	MT022
25	ML022	MS022	MF022	MT022

For your special requirements of cylinders or for further informations contact your regional dealer or **JANATICS**